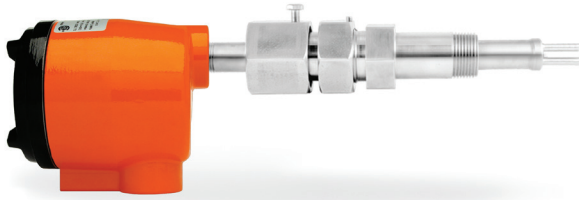


CLASSIC® 816 Threaded Retractable Packing Gland



Flow, Level, Interface & Temperature
Switch & Transmitter

- Threaded Connection-retractable assembly - 1" MNPT
- Exotic Alloys, Custom 'U' Lengths and Remote Mounted Electronics Available
- Digital Microprocessor Technology - Settings configurable by user for Flow, Level, Interface & Temperature Sensing
- No Jumpers - All Configurable Options are stored in Non-Volatile Memory
- CSA Flameproof Class I, Div. 1, Groups B, C & D

Display Panel & Intelligent User Interface

The KAYDEN CLASSIC 800 Series Electronics Module is designed for quick and easy setup.

All CLASSIC 800 models, regardless of the type of sensor, use the same Electronics Module.

Display Panel Indicators:

- Relay 1 & 2 Set Point 1 & 2
- Fault Alarm
- Run Mode
- Start-up Bypass Timer (for pump control)
- LED Bar Graph for Flow Rate, Level or Interface Indication

- Universal Power 12-24 VDC & 115-230 VAC standard
- Two SPDT Relays - independently adjustable
- 4-20 mA Analog Output
- "Smart Heater" function for power economy and increased heater life
- Start-up Bypass Timer (for pump control)

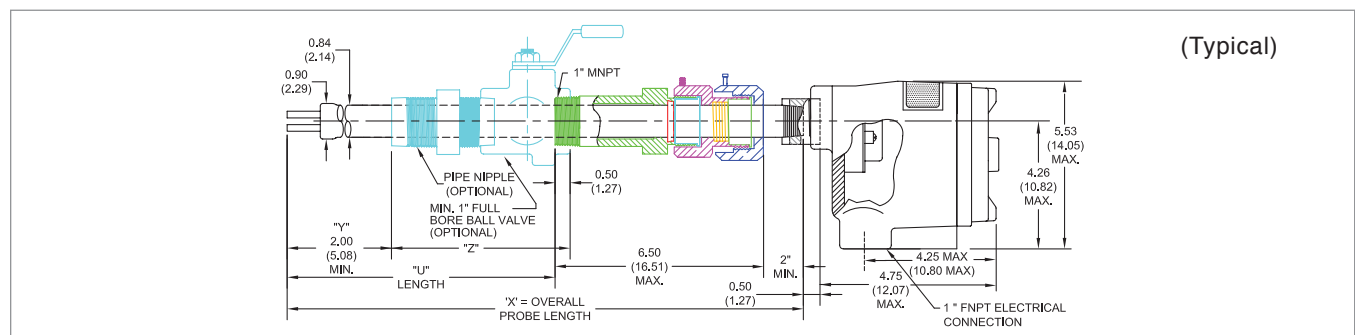
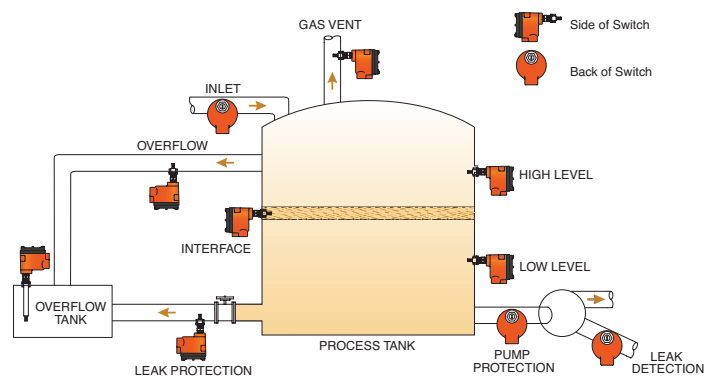
Configuration Mode Features:

- Adjustable Sensitivity
- Zero & Span Adjustment
- Modbus Addressable

Electronics Modules Feature:

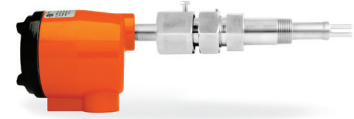
- Easy setup; no jumpers or trim pots
- Continuous Self-test Diagnostics with Fault Indicator
- Temperature Compensation

Applications:



KAYDEN | CLASSIC® 816 Threaded Retractable Packing Gland

816	CODE	Sensor Type										
	R	-55°C to +160°C [-58°F to +320°F] Continuous Service										
	CODE	Sensor Material										
	A	316/316L Stainless Steel										
	X	Titanium Gr. 2										
	T	Hastelloy C-276										
	CODE	Process Connection - MNPT										
	E	1"										
	CODE	Insertion 'U' Lengths										
	T	Low Pressure; 316/316L Stainless Steel (MWP 50 psi)										
	J	Low Pressure c/w Retaining Chain; 316/316L Stainless Steel (MWP 125 psi)										
	X	Medium Pressure; 316/316L Stainless Steel (MWP 500 psi)										
	CODE	Insertion 'U' Lengths										
	IXXXX	Custom 'U' Lengths: Use 4 digits preceded by an 'I' (i.e. 3.5" 'U' = I0035) (Use 'M' for cm)										
	CODE	Input Power										
	C	12-24 VDC and 115-230 VAC, 50 to 60 Hz										
	Electronics											
	Microprocessor Controlled with User Interface.											
	Two SPDT fully sealed relay contacts. Modbus via RS-485. 4-20 mA current loop.											
	CODE	Local Enclosure										
	1	Flameproof - Aluminum										
	CODE	Cover - For Local Enclosure										
	B	Blind Cover - Flameproof										
	G	Glass Lens Cover - Flameproof										
	CODE	Remote Electronics Enclosure & Cover										
	0A	Not Required										
	1G	Glass Lens Cover - Flameproof										
	CODE	Agency Approvals										
	1	cCSA _{us} (UL Standards)										
	CODE	Language										
	E	English										
816	R	A	E	T	I0035	C	1	G	0A	1	E	



Flow, Level, Interface & Temperature Switch & Transmitter

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Please refer to kayden.com for current specifications and configurations.

Model Number Legend
DOC#: ML-816-006

ML-816-006-[004]

***Sensor only.** The Packing Gland Assembly is available as standard in 316/316L Stainless Steel. For exotic alloys contact Kayden.

CLASSIC® 800 Specifications

Applications

- Flow, Level, Interface & Temperature

Process Connections

- 1/2", 3/4", 1", 1-1/4", 1-1/2" & 2" MNPT
- 3/4" FNPT & Flanged InLine
- Threaded (1" MNPT) & Flanged Retractable Packing Glands

Insertion 'U' Lengths

- **Imperial**
1.2", 2", 3", 4", 6", 9", 12" & 18" standard
- **Metric**
3, 5, 7.5, 10,15, 23, 30 & 45 cm standard
- **Custom Lengths**
Available in 1/2" or 1 cm increments
Min. 2.5" - Max. 120" (6.0 - 305 cm) model dependant

Wetted Materials

- 316/316L Stainless Steel - standard
- Titanium Gr. 2, Hastelloy C-276
- 316/316L Stainless Steel c/w Nickel Braze (830 & 832 InLine Models)

Enclosure Material

- Copper-free Aluminum (does not exceed 0.4% copper)
- Powder Coated Polyester TGIC (polyester triglycidyl isocyanurate)
- NEMA 4, 4X, 6P; IP65/67
- 1" FNPT Conduit Connection
- Buna O-Ring on Cover

Temperature Range – Continuous Service

- **Sensors**
-55°C to +200°C (-58°F to +392°F)
(Models 814 & 816: -55°C to +160°C [-58°F to +320°F])
- **Electronics**
-55°C to +65°C (-67°F to +149°F)

Note: For temperatures above +65°C (+149°F) electronics must be remotely mounted. Refer to Electronics Location Considerations Page 10.

- **Storage**
Product should be stored in a clean and dry environment between -30° and +60° C (-34.5° and 140° F)

Operating Pressure - Sensor

Threaded Style

- Maximum Working Pressure 24 MPa (3500 psig) dependent on model and material of construction

Flanged Style

- Maximum Working Pressure per flange rating

Switch Point Range

(Insertion Style - 1/2" to 2"MNPT, Flanged)

- **Water-based Liquids**
0.01 to 3.0 ft./sec. (0.003 to 0.9 meters/sec.)
- **Hydrocarbon-based Liquids**
0.01 to 5.0 ft./sec. (0.003 to 1.5 meters/sec.)
- **Gases**
0.25 to 254 sfps (0.076 to 77 smps)
Standard conditions: 21°C (70°F) at 14.7 psi (1 atm)

Switch Point Range

(InLine Style)

- **Water-based Liquids**
0.015 to 50 cc/sec.
- **Hydrocarbon-based Liquids**
0.033 to 110 cc/sec.
- **Gases**
0.6 to 20,000 cc/sec.
Standard conditions: 21°C (70°F) at 14.7 psi (1 atm)

Accuracy

- **Flow Service**
±1% set point velocity over operating range of ±28°C (±50°F)
- **Level Service**
±0.25 inches (±0.64 cm)
- **Repeatability**
±0.5% Thermal Signal
- **Hysteresis (Dead Band)**
±1% Thermal Signal
- **Temperature**
±1° C or ±2% of full-scale range, whichever is greater.

Response Time

- Approximately 0.5 to 30 seconds

Remote Electronics Option

- Maximum recommended cable length - 200 feet (60 m)
- Cable type - 24 AWG minimum - twisted pairs

Heater Power

- Field adjustable to optimize performance

Input Power

- Universal Power standard 12-24 VDC and 115-230 VAC, 50-60 Hz
- Consumption Maximum 6.0 Watts
- DC input has reverse polarity protection
- AC & DC inputs have TVS diodes to protect against transient voltages (390 VAC, 39 VDC)
- Internal 1A self-resettable non-user-replaceable fuse

Outputs

- 4-20 mA current loop (with reverse voltage protection)
- Two (2) independent SPDT fully sealed relay contacts rated @ 4 amps resistive 230 VAC or 30 VDC Max.; individually adjustable

Start-Up Bypass Timer

- Adjustable: 0 to 100 seconds

Communications

- Modbus RTU via RS-485

Additional Features (Configure Using Kayden RCM Software or Modbus)

- Display Panel Lock-Out
- Set Points Configuration¹
- Relay Actuation Delay Timer
 - Independently configurable for both On and Off, increasing or decreasing
 - Adjustable from 0 - 5000 seconds
- Start-up Bypass Timer¹
 - Adjustable from 0 - 100 seconds
- Relay Mode Configuration¹
 - Energized above or below set point
- Relay Temperature Switch Configuration
- Heater Power setting¹

- Lower and Upper Range Values (LRV & URV) settings¹
- Analog (4-20 mA) output configuration¹
- View and Print Graphing (Trend) function
- Configuring settings; write to device, save to file and print
- Fault Event Log

Diagnostics

- Primary watchdog circuit monitors microprocessor parameter for anomalies
- Secondary watchdog circuit monitors microprocessor health
- Heater monitored for out-of-range conditions
- Fault Mode de-energizes relay(s) and halts power to the heater

Agency Approvals

- **CSA**
Class I, Div. 1, Groups B, C and D; Ex d IIB + H2; AEx d IIB+H2 (Class I, Zone 1, Group IIB + H2,) T3; Enclosure Type 4 / IP55
- **Single Seal Approval**
Per ANSI/ISA 12.27.01-2003
- **CRN - Canadian Registration Number**
 - CLASSIC 810: 0F22124.2C
 - CLASSIC 812:
 - 1" & 1-1/2": 0F13787.2C
 - 2" to 10": 0F13773.2C



Note: Visit kayden.com for CRN specifics.

Factory Certifications

- Factory tested to NEMA 4, 4X, 6P; IP65/67. Contact Technical Support for reports.

Weights and Dimensions

- 810 Threaded 2" U length - 7 lbs (3.18 kg)
- Carton Size - 15" x 5" x 6" (38 cm x 13 cm x 15 cm)
- Other models/sizes - consult Kayden

Warranty

- One (1) Year from shipment date from factory (see Terms & Conditions on kayden.com for details)

Note: ¹ Also configurable from Display Panel